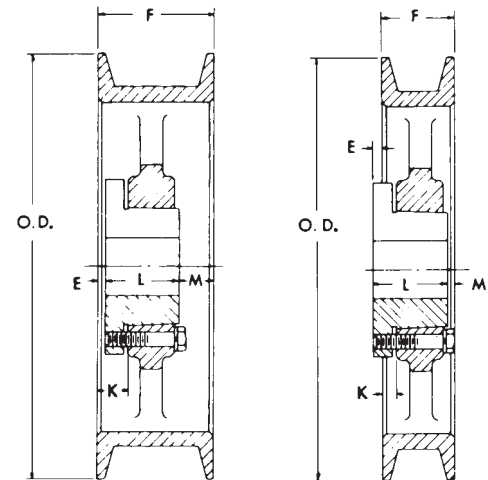


# WIDE RANGE COMPANION SHEAVES

The companion sheaves for the motion control variable speed driver sheaves are made to accommodate Sure-Grip Bushings for ease of installation. The tables below list the dimensions for each.

PRODUCT NO.	Pitch Dia.	O.D.	BUSHING	TYPE	E	K	L	M	WT.
SINGLE "M" GROOVE FOR 1422V BELT					F = 1-1/8	GROOVE TOP WIDTH = 7/8			
531M	5.3	5.45	SH	D1	9/32	9/32	1-1/4	5/32	4.4
581M	5.8	5.95	SH	D1	9/32	9/32	1-1/4	5/32	5.3
681M	6.8	6.95	SH	D2	9/32	9/32	1-1/4	5/32	5.3
781M	7.8	7.95	SH	D2	9/32	9/32	1-1/4	5/32	6.5
881M	8.8	8.95	SH	D2	9/32	9/32	1-1/4	5/32	7.8
SINGLE "N" GROOVE FOR 1922V BELT					F = 1-7/16	GROOVE TOP WIDTH = 1-3/16			
561N	5.6	5.82	SK	D1	19/32	1/8	1-7/8	5/32	6.8
661N	6.6	6.82	SK	D1	19/32	1/8	1-7/8	5/32	9.7
761N	7.6	7.82	SK	D2	19/32	1/8	1-7/8	5/32	10.4
861N	8.6	8.82	SK	D2	19/32	1/8	1-7/8	5/32	12.0
961N	9.6	9.82	SK	D2	19/32	1/8	1-7/8	5/32	13.8
1061N	10.6	10.82	SK	D2	19/32	1/8	1-7/8	5/32	14.8
1161N	11.6	11.82	SK	D2	19/32	1/8	1-7/8	5/32	12.5
1361N	13.6	13.82	SK	D3	19/32	1/8	1-7/8	5/32	19.4
1561N	15.6	15.82	SK	D3	19/32	1/8	1-7/8	5/32	22.1
1761N	17.6	17.82	SK	D3	19/32	1/8	1-7/8	5/32	25.2
SINGLE "P" GROOVE FOR 2322V BELT					F = 1-11/16	GROOVE TOP WIDTH = 1-7/16			
661P	6.6	6.85	SK	D1	1/2	7/32	1-7/8	5/16	6.8
731P	7.3	7.50	SK	D1	1/2	7/32	1-7/8	5/16	9.7
761P	7.6	7.85	SK	D1	1/2	7/32	1-7/8	5/16	9.9
861P	8.6	8.85	SK	D2	1/2	7/32	1-7/8	5/16	13.3
961P	9.6	9.85	SK	D2	1/2	7/32	1-7/8	5/16	12.8
1081P	10.8	11.05	SK	D2	1/2	7/32	1-7/8	5/16	15.0
1181P	11.8	12.00	SK	D3	1/2	7/32	1-7/8	5/16	15.7
1381P	13.8	14.00	SK	D3	1/2	7/32	1-7/8	5/16	19.4
1581P	15.8	16.00	SK	D3	1/2	7/32	1-7/8	5/16	22.1
1781P	17.8	18.00	SK	D3	1/2	7/32	1-7/8	5/16	25.2
SINGLE "R" GROOVE FOR 2530V BELT					F = 1-15/16	GROOVE TOP WIDTH = 1-9/16			
801R	8.0	8.30	SF	D1	5/16	3/8	2	1/4	16.1
1001R	10.0	10.30	SF	D2	5/16	3/8	2	1/4	20.4
1201R	12.0	12.30	SF	D3	5/16	3/8	2	1/4	24.5
1301R	13.0	13.30	SF	D3	5/16	3/8	2	1/4	26.9
1401R	14.0	14.30	SF	D3	5/16	3/8	2	1/4	28.9
1601R	16.0	16.30	SF	D3	5/16	3/8	2	1/4	34.8
SINGLE "S" GROOVE FOR 3230HV BELT					F = 2-3/8	GROOVE TOP WIDTH = 2			
801S	8.0	8.4	SF	D1	1/16	5/8	2	7/16	17.3
901S	9.0	9.4	SF	D1	1/16	5/8	2	7/16	21.8
951S	9.5	9.9	SF	D2	1/16	5/8	2	7/16	19.4
1001S	10.0	10.4	SF	D2	1/16	5/8	2	7/16	21.6
1101S	11.0	11.4	SF	D3	1/16	5/8	2	7/16	22.8
1201S	12.0	12.4	SF	D3	1/16	5/8	2	7/16	25.5
1301S	13.0	13.4	SF	D3	1/16	5/8	2	7/16	28.1
1401S	14.0	14.4	SF	D3	1/16	5/8	2	7/16	32.5
1501S	15.0	15.4	SF	D3	1/16	5/8	2	7/16	35.1
1601S	16.0	16.4	SF	D3	1/16	5/8	2	7/16	40.4
1801S	18.0	18.4	SF	D3	1/16	5/8	2	7/16	44.2
2001S	20.0	20.4	SF	D3	1/16	5/8	2	7/16	51.2



**Type A**

**Type D**

Weights for all Sure-Grip items are approximate and include the bushing. All dimensions in inches. Figures following letter in column headed "Type" in tables on these pages indicate sheave constructions.  
 1 - Solid, No Web / 2 - Web / 3 - Arms

### SURE GRIP BUSHINGS

Bush- ing	Dis.	Length	Stock Bore Range		Wt. (lbs.)
			Inches	MM	
SH	2-11/16	1-1/4	1/2 - 1-11/16	24-35	.9
SDS	3-3/16	1-5/16	1/2 - 2	24-42	1.3
SD	3-3/16	1-13/16	1/2 - 2	24-42	1.6
SK	3-7/8	1-7/8	1/2 - 2-5/8	24-55	2.8
SF	4-5/8	2	1/2 - 2-15/16	28-65	3.9
E	6	2-5/8	7/8 - 3-1/2	35-80	8.5
F	6-5/8	3-5/8	1 - 4	45-90	13.9

For more detailed information see A1 section of catalog WGC.

# WIDE RANGE COMPANION SHEAVES



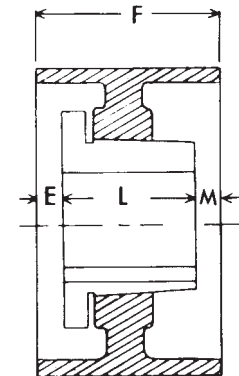
The companion sheaves for the motion control variable speed-driver sheaves are made to accommodate Sure-Grip Bushings for ease of installation. The tables below list the dimensions for each.

Product No.	Pitch Dia.	O.D.	Bushing	Type	E	K	L	M	Weight
<b>SINGLE "T" GROOVE FOR 2926V BELT F = 2-1/8 GROOVE TOP WIDTH = 1-13/16</b>									
761T	7.6	7.90	SK	D1	9/32	7/16	1-7/8	15/32	13.6
861T	8.6	8.90	SK	D2	9/32	7/16	1-7/8	15/32	12.8
961T	9.6	9.90	SK	D2	9/32	7/16	1-7/8	15/32	14.8
1061T	10.6	10.90	SK	D2	9/32	7/16	1-7/8	15/32	18.2
1161T	11.6	11.90	SK	D2	9/32	7/16	1-7/8	15/32	20.0
1361T	13.6	13.90	SK	D3	9/32	7/16	1-7/8	15/32	21.2
1561T	15.6	15.90	SK	D3	9/32	7/16	1-7/8	15/32	24.2
1761T	17.6	17.90	SK	D3	9/32	7/16	1-7/8	15/32	30.0
1961T	19.6	19.90	SK	D3	9/32	7/16	1-7/8	15/32	34.1
<b>SINGLE "W" GROOVE FOR 4430V BELT F = 3-1/8 GROOVE TOP WIDTH = 2-3/4</b>									
801W	8.0	8.4	SF	A1	1/8	13/16	2	1	18.6
851W	8.5	8.9	SF	A1	1/8	13/16	2	1	20.9
901W	9.0	9.4	SF	A1	1/8	13/16	2	1	23.3
951W	9.5	9.9	SF	A2	1/8	13/16	2	1	21.2
1001W	10.0	10.4	SF	A2	1/8	13/16	2	1	24.0
1101W	11.0	11.4	SF	A2	1/8	13/16	2	1	25.7
1201W	12.0	12.4	SF	A3	1/8	13/16	2	1	28.3
1301W	13.0	13.4	SF	A3	1/8	13/16	2	1	31.1
1401W	14.0	14.4	SF	A3	1/8	13/16	2	1	33.6
1501W	15.0	15.4	SF	A3	1/8	13/16	2	1	38.4
1601W	16.0	16.4	SF	A3	1/8	13/16	2	1	41.0
1801W	18.0	18.4	SF	A3	1/8	13/16	2	1	46.6
2001W	20.0	20.4	SF	A3	1/8	13/16	2	1	57.0
2201W	22.0	22.4	SF	A3	1/8	13/16	2	1	63.8
2401W	24.0	24.4	SF	A3	1/8	13/16	2	1	73.7
2801W	28.0	28.4	E	A3	1/32	15/16	2-5/8	19/32	106.0
<b>SINGLE "Y" GROOVE FOR 4836V BELT F = 3-3/8 GROOVE TOP WIDTH = 3</b>									
1001Y	10.0	10.45	F	D1	9/16	7/16	3-5/8	5/16	44.8
1101Y	11.0	11.45	F	D1	9/16	7/16	3-5/8	5/16	54.7
1201Y	12.0	12.45	F	D1	9/16	7/16	3-5/8	5/16	66.4
1401Y	14.0	14.45	F	D2	9/16	7/16	3-5/8	5/16	56.7
1601Y	16.0	16.45	F	D3	9/16	7/16	3-5/8	5/16	65.8
1801Y	18.0	18.45	F	D3	9/16	7/16	3-5/8	5/16	72.8
2001Y	20.0	20.45	F	D3	9/16	7/16	3-5/8	5/16	80.0
2401Y	24.0	24.45	F	D3	9/16	7/16	3-5/8	5/16	101.1
3001Y	30.0	30.45	F	D3	9/16	7/16	3-5/8	5/16	135.6

The companion pulleys for the motion control variable speed-driver sheaves are made to accommodate Sure-Grip Bushings for ease of installation. The tables below list the dimensions for each.

## COMPANION PULLEYS

PRODUCT NO.	BUSH	TYPE	E	L	M	WT.
<b>2" STRAIGHT FACE COMPANION PULLEYS</b>						
62S	SH	A3	1/16	1-1/4	11/16	4
72S	SH	A3	1/16	1-1/4	11/16	5
82S	SH	A3	1/16	1-1/4	11/16	6
92S	SH	A3	1/16	1-1/4	11/16	6
102S	SH	A3	1/16	1-1/4	11/16	7
112S	SH	A3	1/16	1-1/4	11/16	9
122S	SH	A3	1/16	1-1/4	11/16	11
142S	SDS	A3	0	1-5/16	11/16	14
162S	SDS	A3	0	1-5/16	11/16	16
<b>2-3/4" STRAIGHT FACE COMPANION PULLEYS</b>						
4234S	SD	A1	1/2	1-13/16	7/16	4
5234S	SD	A2	1/2	1-13/16	7/16	5
6234S	SD	A3	1/2	1-13/16	7/16	6
7234S	SD	A3	1/2	1-13/16	7/16	7
8234S	SD	A3	1/2	1-13/16	7/16	9
9234S	SD	A3	1/2	1-13/16	7/16	9
10234S	SD	A3	1/2	1-13/16	7/16	12
11234S	SD	A3	1/2	1-13/16	7/16	12
12234S	SD	A3	1/2	1-13/16	7/16	16
14234S	SF	A3	7/16	2	5/16	20
16234S	SF	A3	7/16	2	5/16	22
18234S	SF	A3	0	2	3/4	27
20234S	SF	A3	0	2	3/4	30
<b>4-1/4" STRAIGHT FACE COMPANION PULLEYS</b>						
4414S	SD	A1	1/2	1-13/16	1-15/16	5
5414S	SD	A2	1/2	1-13/16	1-15/16	6
6414S	SD	A3	5/8	1-13/16	1-13/16	8
7414S	SD	A3	5/8	1-13/16	1-13/16	8
8414S	SD	A3	5/8	1-13/16	1-13/16	11
9414S	SD	A3	13/16	1-13/16	1-5/8	14
10414S	SD	A3	13/16	1-13/16	1-5/8	14
11414S	SD	A3	13/16	1-13/16	1-5/8	16
12414S	SF	A3	1-3/16	2	1-1/16	21
14414S	SF	A3	1-3/16	2	1-1/16	25
16414S	SF	A3	1-3/16	2	1-1/16	28
18414S	SF	A3	3/4	2	1-1/2	34
20414S	SF	A3	3/4	2	1-1/2	35
24414S	SF	A3	3/4	2	1-1/2	50



**Part no. explanation:**  
 Example: 62S  
 6 = Outside Diameter  
 2 = Face Width  
 STR = Designates straight face  
 (Necessary to be used as  
 companion.)